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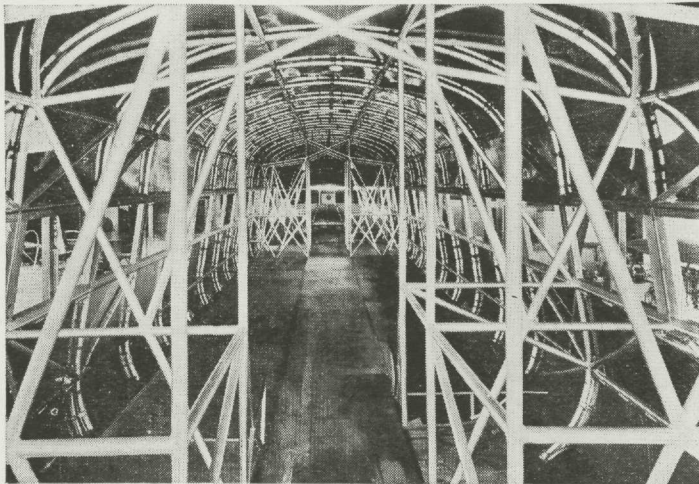
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HERE'S HOW—the framework of the light weight, streamlined rail cars for high speed is Lindewelded from chrome-molybdenum steel tubing.

Mastery over all Metals

Welding Makes Jointless Structures Possible in Practically All Commercial Metals and Alloys

By A. B. KINZEL*

One great advantage of using welding is that practically every commercially available metal and alloy can be made by this means into a jointless assembly.

Contributes to Home Comforts

Numerous articles fabricated by welding are found in most homes. Familiar ones cover a wide range of metals—kitchen ware and furniture of aluminum, copper and stainless steel; copper tubing in refrigerators, sheet metal in refrigerator boxes; kitchen cabinets and gas ranges; water pipes of copper, brass, iron and steel; furnaces and hot water tanks of strong heat-resisting irons and steels. Even the tiny alloy wire elements in radio tubes are welded.

Simplifies Automobile Maintenance

Automobile manufacturers use welding for innumerable assemblies where your safety and comfort depend on permanent strength and tightness. The modern automobile repair man also uses welding. With welding he quickly restores broken parts to use again. Steel bumpers, fenders, frames are readily made jointless by welding—as strong as or stronger than the original piece. Cracked cylinder blocks and broken aluminum crank cases are welded. Valves and valve seats are made service free by welding a thin coating of Haynes Stellite to the wearing surfaces to give longer life and added thousands of low cost miles.

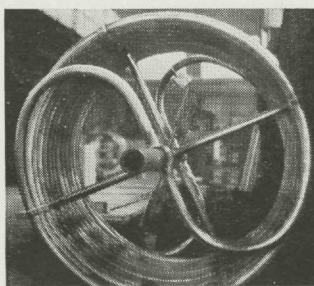
Aids Industrial Users

In industry—for tanks, containers, piping and a wide variety of other machinery and equipment of all sizes, shapes and metals—the use of welding is even more extensive.

Welding Marches Ahead

The wide-spread use of welding for various metals and alloys has been due largely to constant advances in technique and materials. Typical among these is the development of Lindewelding, a procedure for the rapid welding of steel pipe and plate. Speed increases of 50 to 65 per cent and material savings of 25 to 50 per cent over previous methods have been made.

Bronze-welding, welding with a bronze welding rod, is widely used for both repair and production. Smooth joining of metals or alloys of different compositions can be accomplished by bronze-welding. Steel can be bronze-



EVERY METAL—responds to the oxy-acetylene blowpipe. This stainless steel coil for cooling milk has welded joints.

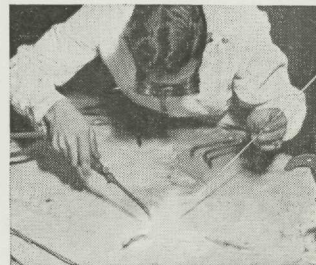
welded to cast iron, bronze and copper can be joined, brass and steel plate can be united.

Makes Modern Metal Designs Jointless

Exact procedures for the welding of corrosion-resistant steels and alloys have been developed. Welds so made are sound, strong and ductile. Resistance of the welded joint to corrosion makes it valuable also for use in joining special alloys such as Monel Metal and Everdur. Welded aluminum alloy chairs, tables and other furniture have been made possible through the development of special aluminum welding rods.

At Your Command

Modern welding technique, plus the great variety of metals and alloys on the market today provide many new possibilities for your products. Information



WELDING ALUMINUM—an architectural plaque, modern in design, is repaired by a modern method.

and data which will help you use welding to wider advantage may be had from the nearest Sales Office of The Linde Air Products Company, a unit of Union Carbide and Carbon Corporation. These are located at Atlanta—Baltimore, Birmingham, Boston, Buffalo, Butte—Chicago, Cleveland—Dallas, Denver, Detroit—El Paso—Houston—Indianapolis—Kansas City—Los Angeles—Memphis, Milwaukee, Minneapolis—New Orleans, New York—Philadelphia, Phoenix, Pittsburgh, Portland, Ore.—St. Louis, Salt Lake City, San Francisco, Seattle, Spokane and Tulsa.

Everything for oxy-acetylene welding and cutting—including Linde Oxygen, Prest-O-Lite Acetylene, Union Carbide and Oxweld Apparatus and Supplies—is available from Linde through producing plants and warehouse stocks in all industrial centers.

*Chief Metallurgist, Union Carbide and Carbon Research Laboratories, Inc., Unit of Union Carbide and Carbon Corporation.

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